Safety Data Sheet
ISOAL99-GAL

Version 1.0 Revision Date: 01/07/2020

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : ISOAL99-GAL
CAS Name : 67-63-0

Recommended use of the chemical and restrictions on use

Recommended use : Industrial chemical

Manufacturer or supplier's details

Company : PRODUCTION AUTOMATION
Address 121 Cheshire Lane Ste 400
Minnetonka, MN 55305
United States of America (USA)

Emergency telephone number:

PRODUCTION AUTOMATION**:-**800-535-5053

Additional Information: : Phone: 888-903-0333
Regulatory Information Number: 888-903-0333
Email: marcus.basinger@gotopac.com

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Eye irritation : Category 2A

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.

P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

CAS-No.	Chemical name	Weight percent
67-63-0	Isopropyl alcohol	90 - 100

Any Concentration shown as a range is due to batch variation.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If on skin, rinse well with water.

If on clothes, remove clothes.

In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Do not induce vomiting without medical advice.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during fire-fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides formaldehyde corrosive vapors Nitrogen oxides (NOx)
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
Advice on safe handling	:	Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Container may be opened only under exhaust ventilation hood. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

CAS-No.	Components	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
67-63-0	Isopropyl alcohol	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH

		TWA	400 ppm 980 mg/m3	NIOSH REL
		ST	500 ppm 1,225 mg/m3	NIOSH REL
		TWA	400 ppm 980 mg/m3	OSHA Z-1
		TWA	400 ppm 980 mg/m3	OSHA P0
		STEL	500 ppm 1,225 mg/m3	OSHA P0

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : Clear, Colorless

Odour : alcohol-like, characteristic

Odour Threshold : 200 ppm

pH	:	No data available
Freezing Point (Melting point/freezing point)	:	-88 °C (-126 °F)
Boiling Point (Boiling point/boiling range)	:	82 - 83 °C (180 - 181 °F) (1013 hPa)
Flash point	:	12 °C (54 °F) Method: Tag closed cup
Evaporation rate	:	< 3.9 (Butyl Acetate = 1)
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	13 %(V)
Lower explosion limit	:	2 %(V)
Vapour pressure	:	No data available
Relative vapour density	:	< 2.1 @ 15 - 20 °C (59 - 68 °F) (Air = 1.0)
Relative density	:	0.785 - 0.787 @ 20 °C (68 °F) Reference substance: (water = 1)
Density	:	0.785 - 0.787 g/cm3 @ 20 °C (68 °F)
Solubility(ies)		
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	log Pow: 0.05 @ 25 °C (77 °F)
Auto-ignition temperature	:	399 - 425 °C
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	2.4 mPa.s @ 20 °C (68 °F)
Viscosity, kinematic	:	2.66 mm2/s @ 25 °C (77 °F)
Surface tension	:	22.7 mN/m, 20 °C

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.

Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Vapours may form explosive mixture with air.
Conditions to avoid	:	Keep away from heat, flame, sparks and other ignition sources.
Incompatible materials	:	Strong acids Aldehydes Oxidizing agents Rubber Oils Plastics Amines Metals Halogenated compounds Peroxides Bases
Hazardous decomposition products	:	Carbon oxides Sulphur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Skin corrosion/irritation

Components:

67-63-0:
Species: Rabbit
Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

67-63-0:
Species: Rabbit
Result: Irritating to eyes.

Carcinogenicity

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

ACGIH	Confirmed animal carcinogen with unknown relevance to humans
	64-17-5 Ethanol

STOT - single exposure

Components:

67-63-0:
Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects.

Further information

Product:

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
Concentrations substantially above the TLV value may cause narcotic effects.
Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

DOT (Department of Transportation):
UN1219, ISOPROPANOL, 3, II

IATA (International Air Transport Association):
UN1219, ISOPROPANOL, 3, II

IMDG (International Maritime Dangerous Goods):
UN1219, ISOPROPANOL, 3, II, Flash Point:12 °C(54 °F)

SECTION 15. REGULATORY INFORMATION

WHMIS Classification : B2: Flammable liquid
D2B: Toxic Material Causing Other Toxic Effects

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

67-63-0	Isopropyl alcohol

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

67-63-0 Isopropyl alcohol

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations

Massachusetts Right To Know

67-63-0	Isopropyl alcohol	90 - 100 %

Pennsylvania Right To Know

67-63-0	Isopropyl alcohol	90 - 100 %

New Jersey Right To Know

67-63-0	Isopropyl alcohol	90 - 100 %
64-17-5	Ethanol	0.1 - 1 %

California Prop 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

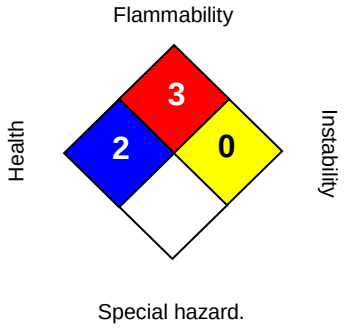
KECI : On the inventory, or in compliance with the inventory

PHIL : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

SECTION16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	2
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 =Extreme, * = Chronic

Revision Date : 01/07/2020

Material number:
16136049,

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research	TLV	Threshold Limit Value

	on Cancer		
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		